



Installation Instructions

for Panel Siding, Soffit and Overhead Application

7/16 in. Panels Include:

**Sturdy Panel, Square Edge, 3/4 in. Channel
and Reverse Board and Batten (RB&B)**

1/2 in. Panels Include:

Adobe Shiplap and 808

Important:

**Read and understand all pages of
the installation instructions before
starting the siding application.**

**For TruWood care and maintenance information,
warranty information, and installation videos,
visit our web site at: TruWoodSiding.com**

FRAMING

- Apply these panel siding products on walls and gables that meet racking requirements.
- Follow specific nailing pattern (see Fig. 6).
- Framing must not exceed 16 in. on center (o.c.).
- Although not recommended, where 24 in. o.c. vertical framing is used, nail to framing 24 in. o.c. with intermediate nailing 12 in. o.c. to sheathing with a 6d galvanized ring shank nail. This effectively creates a 12 in. o.c. nailing schedule.

SHEATHING

- Sheathing is required for all siding products. Recommended sheathing is a minimum of 7/16 in. OSB or 1/2 in. exterior grade plywood.
- Foam sheathing or other composite sheathing may be substituted. Collins Products LLC will not be responsible for problems related to crushing of the foam during or after siding applications, or moisture accumulation in the wall cavity.

VAPOR BARRIERS, VENTILATION AND MOISTURE CONTROL

- Roofs, gutters, roof to wall transitions, windows, doors, decks and attachments shall be designed, flashed and installed to prevent moisture entry into the siding or wall cavity or accumulation of water against the siding other than ambient moisture.
- Siding must have 2 in. clearance from masonry, concrete, brick, stone, stucco or mortar, or be properly flashed (see Fig. 7).
- A continuous vapor barrier rated 1 perm or less is required across the interior side of all walls to be sided.
- A vapor barrier rated 1 perm or less must be installed between the wood sill, wood framing and the foundation wall.
- A vapor barrier ground cover must be used in crawl spaces.
- Crawl spaces, attics and living spaces must be ventilated at least to the minimum specified in HUD standards.

FLASHING

- In areas where the bottom drip edge of the siding is adjacent to flashing, provide a minimum 3/8 in. gap between bottom drip edge of the siding and the flashing (see Fig. 7).
- Install flashing in a manner that creates proper out-sloping (see Fig. 7).
- Kick out flashing is required in areas where the roof and gutters are adjacent to the siding. Provide a 1 in. clearance between the gutter end and the siding (see Fig. 8).

INSTALLING

- Examine the framed structure to determine the positioning of the studs in relation to the exterior corners, windows and openings. Plan for areas that do not allow for installation of full panels.
- From your pre-selected starting position, place a panel square on the wall with the bottom edge level. All side edges must be positioned over studs. All horizontal edges must be positioned over framing. When positioning the next panel, do not force the panel into place. If installing a shiplap panel, place overlap edge on top of the underlap edge prior to nailing.
- At corners, use TruWood Trim (see Fig. 3).
- Follow fastening schedule (see Fig. 6).

FASTENING

- Use corrosion resistant boxhead nails with a minimum head diameter of 1/4 in. (10% variance allowed).
- Fastening must not exceed 16 in. o.c. (see Framing section for 24 in. o.c. stud spacing).
- All siding joints must be located on studs (see Fig. 2).
- Nails must penetrate wood framing 1-1/2 in.
- Avoid countersinking nails or rupturing the surface of the siding. If countersinking occurs, seal nail prior to painting (see Fig. 1).
- Fasten from side to side or center side to avoid internal stress.
- Nailing schedule for soffit application of siding products must not exceed 16 in. o.c.

- For siding used as soffit material, the siding must be nailed 12 in. or 16 in. o.c. into the framing.

GAPS AND CORNERS

- For all shiplap edge panels, there should be a 1/16 in. gap between the underlap edge and the next panel. An alignment ridge helps with this placement. Do not force the edge of the panel over this ridge.
- For Adobe panels, the shiplap edge will be visible unless a batten strip is used to cover it.
- For square edge panels, there must be a 3/16 in. gap at the vertical joint (see Fig. 2). This gap must be sealed. It is recommended to cover the joint with a wood batten strip. TruWood Trim is recommended for batten material.
- Leave 3/16 in. gap around all doors, window frames and corners. Seal all gaps (see Fig. 2 and 3).

JOINTS

- All side edge joints must be located over studs.
- All horizontal joints must be located over framing.
- At horizontal joints with stacked panels or other types of siding, overlap siding 1 in. or use Z flashing and fasten as shown (see Fig. 4).

CLEARANCES

- Siding must have a minimum 2 in. separation from concrete or be appropriately flashed.
- Siding must be 6 in. from soil or landscaping material.
- Where the siding meets the roof, it must be spaced a minimum of 2 in. from the plane of the roof and be properly flashed. The cut edge must be primed and painted.
- Vegetation must not be in direct contact with the siding.

SEALING

- Use the best quality flexible, paintable, mildew-resistant exterior grade sealant material that meets ASTM C920, Class 25 or higher.
- Seal around all openings such as window and door frames and at butt joints.

- Seal all overdriven nails (see Fig. 1)
- Seal or flash all horizontal trim material in a manner that creates proper out-sloping.

PAINTING

- Touch up damaged areas with premium acrylic latex primer or premium alkyd oil-based primer.
- Siding must be finish-painted within 90 days after installation. If siding is exposed for a longer period, reprime the siding.
- Siding must be clean and dry when paint is applied.
- Use only premium acrylic latex paint or premium alkyd oil-based paint containing an appropriate amount of mildewcide for local moisture conditions.
- For best performance, use 100% acrylic latex paints or 100% acrylic latex solid body (opaque) stain.
- Follow paint manufacturer's recommendations for engineered wood siding.
- A minimum of 4 dry mils, which includes 1 mil factory primer, is required. This is best achieved with two coats of finished paint.
- Drip edges and grooves must be well coated.
- All surfaces and exposed cut edges must be painted in place.

When used as soffit and other overhead applications, it is acceptable to attach directly to framing without sheathing provided the following is followed:

GENERAL

- All other installation requirements are followed as outlined in the installation instructions.
- 3/16" gapping is maintained at all ends and edges.
- All cross framing and ladder framing must be attached to framing members.
- Center out nailing or one end to the other nailing. Do not tack corners and nail to the center.

SOFFIT

- 12" and 16" wide soffit: 6" on center perimeter nailing except on ends of panels. Use batten strip to cover butt joints.
- 24" soffit: 6" on center perimeter nailing. Must have cross framing at the butt joint. Batten strips to cover butt joints.
- Over 24" Soffit: 6" on center perimeter nailing. Must have cross framing at the butt joint. Ladder blocking 24" on center. Batten strips to cover butt joints.
- 12" on center nailing on interior framing members.

OVERHEAD APPLICATION

- 6" on center perimeter nailing on ends and edges of panels. Use batten strip to cover butt joints.
- Cross framing cannot exceed 24" on center. Batten strips to cover butt joints.
- 12" on center nailing on interior framing members.

PROPER STORAGE

- Store siding flat and support it on stringers to avoid sagging and contact with the ground.
- Siding must be covered and protected from the elements.
- Allow siding to acclimatize to local conditions prior to installation.

CONSTRUCTION ESSENTIALS

- The structure must be constructed to meet local applicable building requirements, HUD minimum property standards or HUD manufactured housing construction and safety standards. Panel siding does not provide shear strength.

WARRANTY REQUIREMENTS

- The terms of the Limited Warranty require strict compliance with the installation instructions. These instructions are supplemental to applicable local building codes and standard building practices. Compliance with the most stringent of these is required. Architectural

designs, plans and specifications must comply with these instructions.

- All deviations from the installation instructions must be pre-approved in writing by the Collins Products LLC Product Performance Manager.

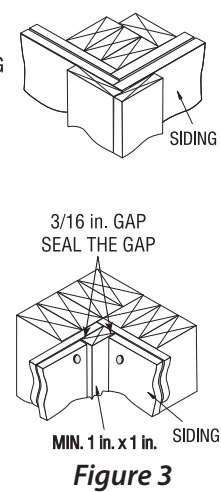
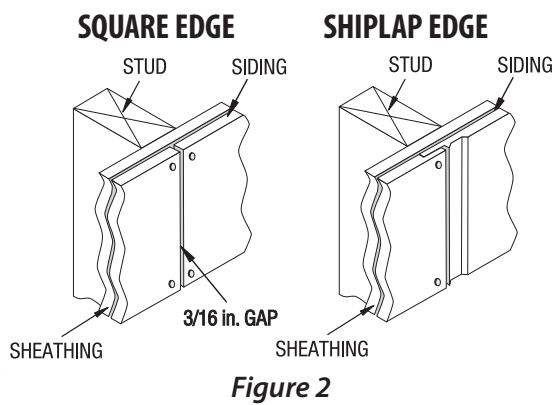
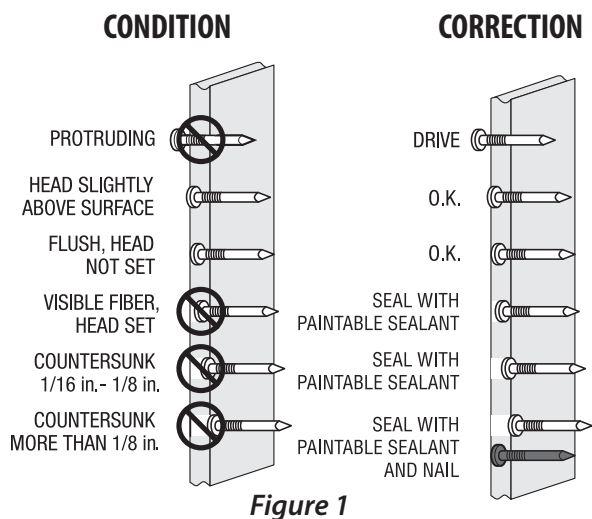
INSTALLATION ERRORS THAT VOID THE WARRANTY

- Do not apply siding to a rain soaked structure.
- Do not apply siding that is wet. Wet siding can shrink after application and shrinkage is not covered by the TruWood warranty.
- Wet blown insulation is not allowed.
- Do not apply stucco or composite stucco products over the siding.
- Do not apply the siding to floating structures or buildings over water.
- Staples are not an acceptable fastening device.
- Do not apply to wall systems without conventional framing.
- Do not bevel cut the siding edges at butt joints.
- Do not paint in wet or cold conditions.
- Do not use shake and shingle paints, low quality flat oil or alkyd paints, vinyl acetate (PVA), vinyl acrylic or vinyl acetate-acrylic co-polymer paints. These coatings do not adequately protect the siding.
- Do not blind nail siding.

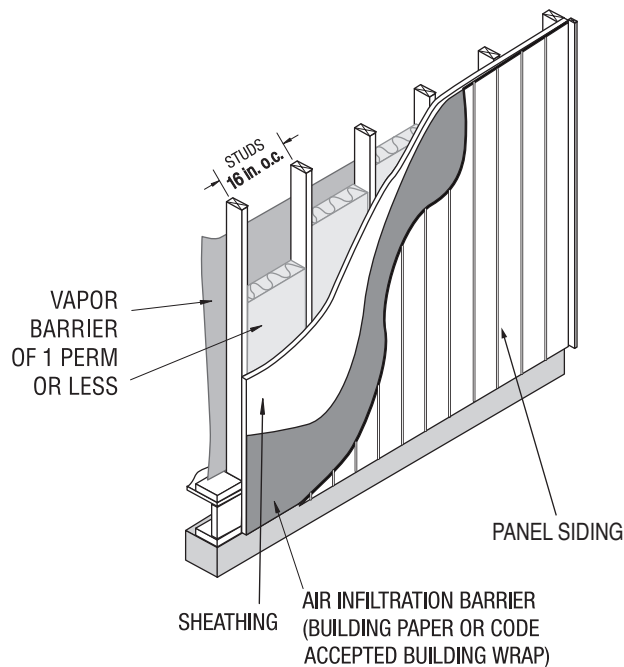
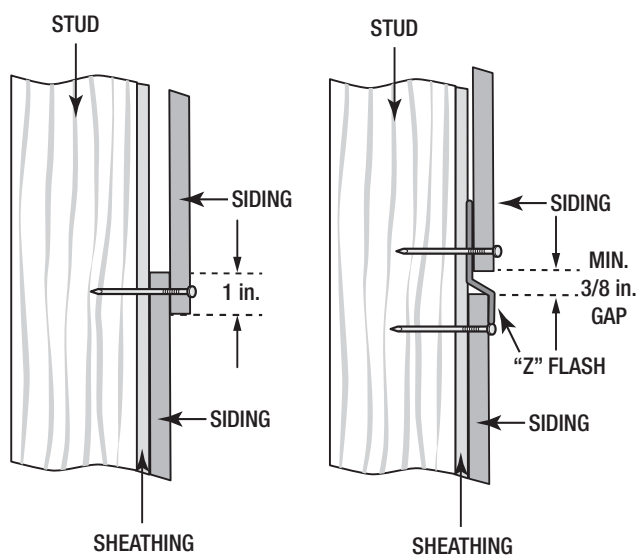
Note: This list is not intended to be inclusive of all errors that would void the warranty. These are just some examples.

KEY HOMEOWNER MAINTENANCE RESPONSIBILITIES

- Inspect and renew all sealant and immediately repair any water penetration issues every year.
- Maintain gutters and downspouts to avoid water cascading down walls.
- Ensure sprinkler patterns are directed away from structures.
- Follow paint manufacturer's recommendations for repainting and paint maintenance.

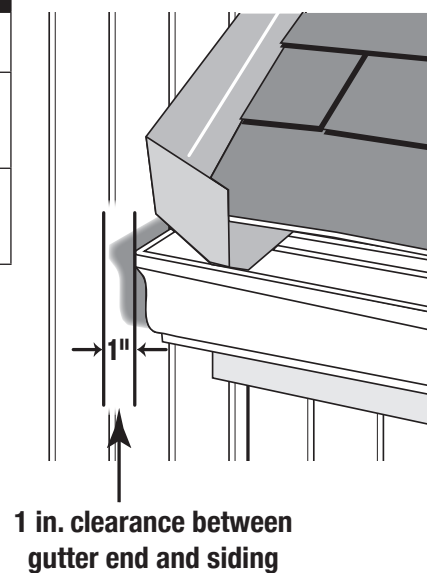
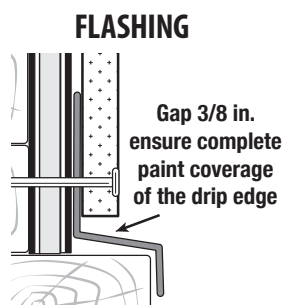


HORIZONTAL JOINT DETAIL



FASTENING SCHEDULE			
SIDING	HOW TO APPLY	EDGE NAILING LOCATION	NAILING SCHEDULE
Square Edge Panel	Over sheathing	3/8 in. - 1/2 in. vertical 1/2 in. - 2 in. horizontal	6 in. o.c. edges 12 in. o.c. intermediate
Shiplap Edge Panel	Over sheathing	1/2 in. - 5/8 in. vertical 1/2 in. - 2 in. horizontal	6 in. o.c. edges 12 in. o.c. intermediate

Figure 6



- Apply siding over approved structural sheathing.
- Maximum nail spacing is 16 in. on center.
- Nails must penetrate wood framing 1-1/2 in.
- Do not use staples. Use only the nails specified in these instructions.
- Install a minimum 3/16 in. gap at butt joints and ends. Use only approved methods to protect joints areas.
- Siding must not be in direct contact with stucco, mortar, stone, brick, concrete or masonry.
- Apply siding in a method that will prevent moisture entry into the siding or wall cavity.
- Seal all exposed cut ends using a method that will prevent moisture intrusion.
- Maintain the proper clearance from the siding bottom drip edge to the finished grade, walkways and adjacent to the roof lines.

CODES AND STANDARDS

TruWood® Siding meets the requirements of the following codes and standards:

- 2024 International Building Code
- 2024 International Residential Code
- ICC ESR-2588
- ANSI A135.6-2012 (R2020)
- Wildland-Urban Interface (WUI) Approved*

***WUI APPLICATION REQUIREMENTS**

- Framing must not exceed 16 in. on center.
- Minimum 5/8 in. Type-X gypsum exterior sheathing is required.

Manufactured by SWISS KRONO OR LLC in Klamath Falls Oregon 97601 USA
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